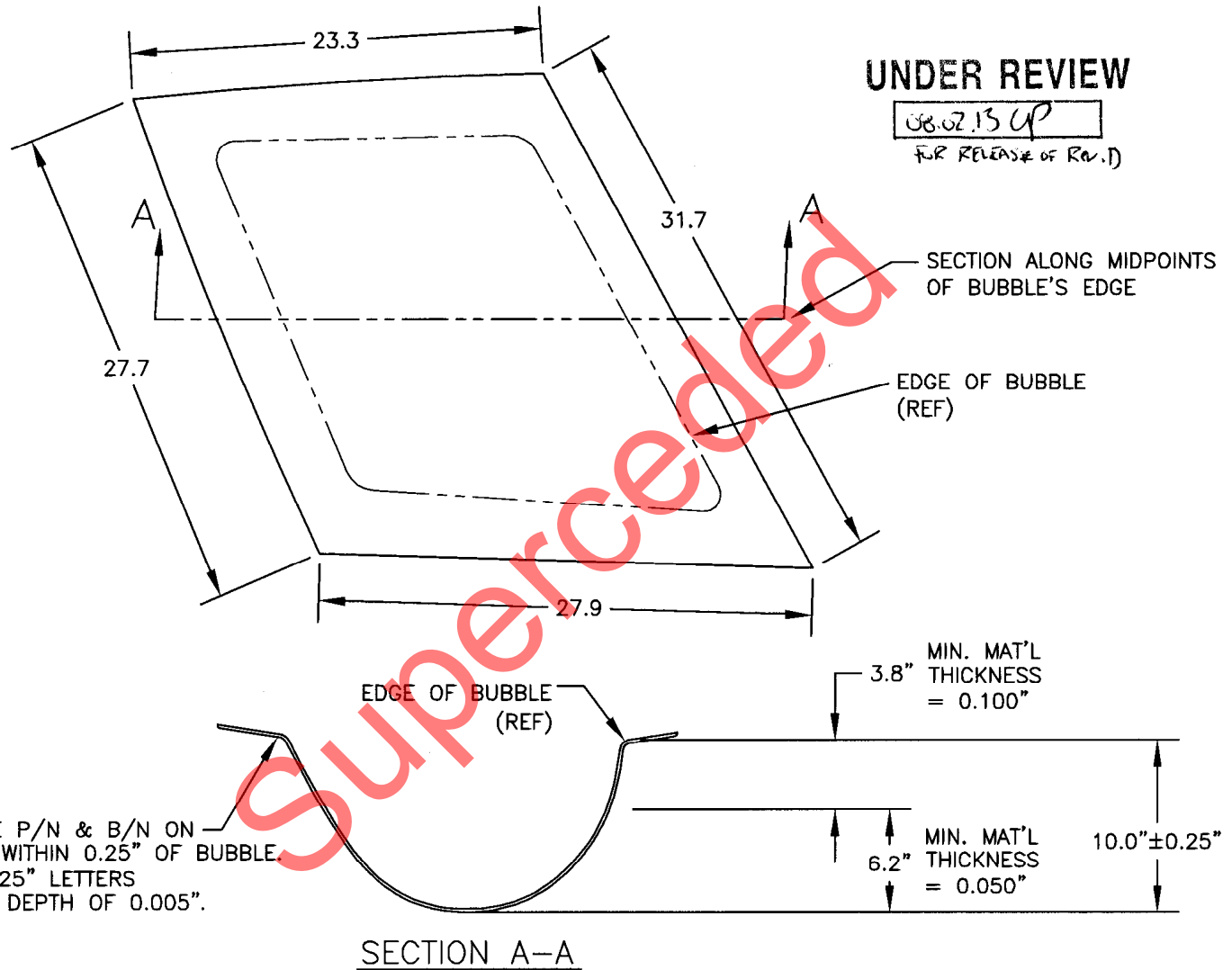


DART

DESIGN	CP	DRAWN BY	ip	DART AEROSPACE LTD	
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO.	REV. C
				D3269	SHEET 1 OF 1
DATE	06.06.22			TITLE	SCALE
				BUBBLE WINDOW (R44)	1:10
A	05.02.18			NEW ISSUE	
B	05.03.10			UPDATE MATERIAL SPEC.	
C	06.06.22			NO LONGER TRIMMED	

RELEASED
06.06.22**D3269-1 BUBBLE WINDOW, LH (SHOWN)/ D3269-2 BUBBLE WINDOW, RH (OPPOSITE)**

- 1) FORM PER D3269-1T1B (-1) OR D3269-2T1B (-2)
FORMING PROCESS:
 - (a) DRAPE OVER D3269-1T1/-2T1 MOLD
 - (b) HEAT TO 250°F
 - (c) VACUUM FORM TO SPECIFIED HEIGHT
 - (d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH INSULATED BLANKETS TO COOL
- 2) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.188 TH. MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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